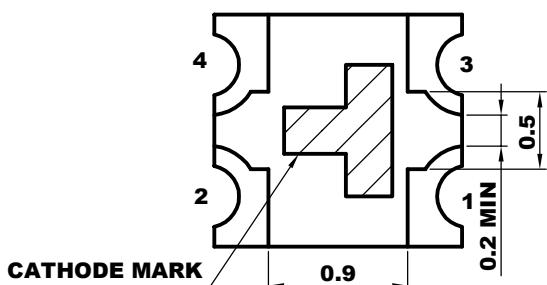
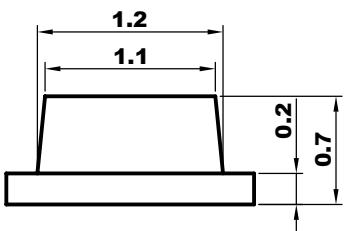
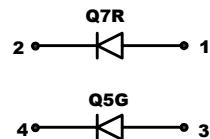
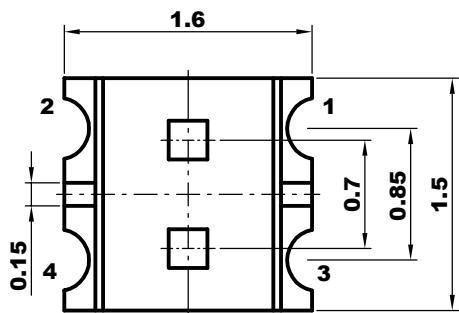


HI•Light

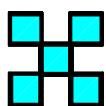
MB02-0605Q7RQ5GC

UNIT:MM
TOLERANCE: ± 0.25



| MEET_SS00259_STANDARD | | Emitting Color | Material | Lens Type | IV (I _F =20mA) | | Viewing Angle 2 θ 1/2 |
|-----------------------|--|------------------------|----------|-------------|------------------------------|--------------|--------------------------|
| Part No. | | | | | MIN (mcd) | TYP (mcd) | |
| MB02-0605Q7RQ5GC | | Super Brightness Red | AlGaInP | Water Clear | 90 | 200 | 120° |
| | | Super Brightness Green | AlGaInP | | 50 | 110 | |

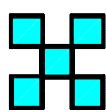
| APPROVE: | CHECKED: | DRAWN: | DATA NO: | SCALE: |
|----------|----------|--------|--------------------|-----------------------------|
| Sun | K.J.D | Jane | P-M-ES-AL011-HL-03 | 20:1 DATE: 2006/01/14 |



Q7R

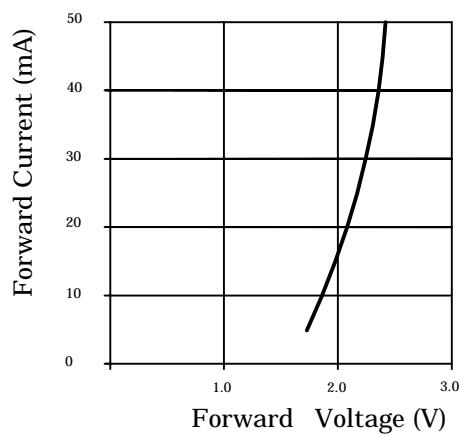
| Absolute maximum ratings (TA=25 °C) | | Q7R Red (AlGaInP) | Unit |
|--|------------------|----------------------|------|
| Reverse voltage | V _R | 5 | V |
| Forward current | I _F | 50 | mA |
| Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width | I _{FP} | 150 | mA |
| Power dissipation | P _d | 130 | mW |
| LED LAMPS: | | | |
| Operating temperature | T _{OP} | -40~+85 | °C |
| Storage temperature | T _{ST} | -40~+85 | °C |
| LED DISPLAYS: | | | |
| Operating temperature | T _A | -40~+85 | °C |
| Storage temperature | T _{STG} | -40~+85 | °C |

| Operating characteristics (TA=25 °C) | | Q7R Red (AlGaInP) | Unit |
|--|----------------|----------------------|------|
| Forward voltage(typ.) I _F =20mA | V _F | 2.0 | V |
| Forward voltage(max.) I _F =20mA | V _F | 2.6 | V |
| Reverse current(max.) V _R =5V | I _R | 10 | uA |
| Wavelength at dominant emission(typ.) I _F =20mA | λ _D | 630 | nm |
| Wavelength at peak emission(typ.) I _F =20mA | λ _P | 650 | nm |
| Spectral line half-width I _F =20mA | Δ _λ | 22 | nm |
| Capacitance V _F =0V,f=1MHz | C | 25 | pF |

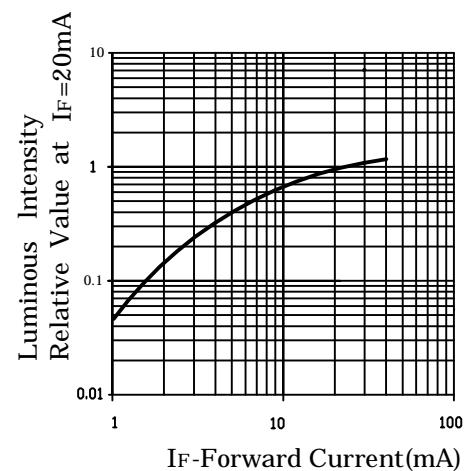


HI•Light

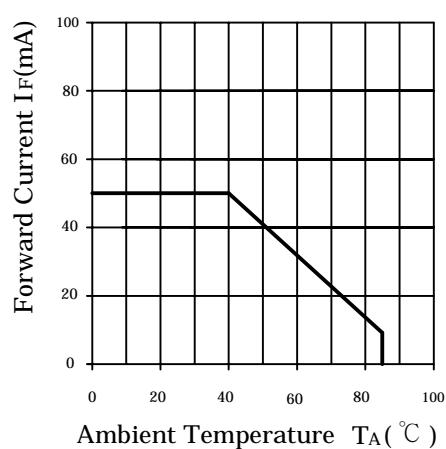
Q7R



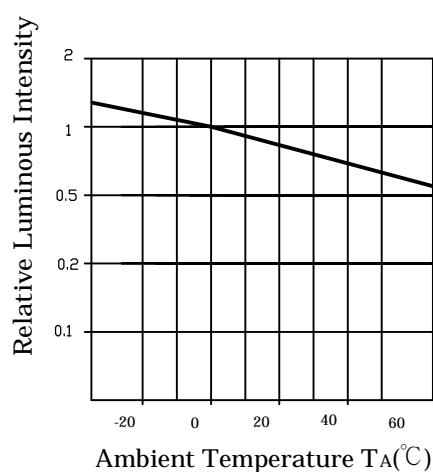
Forward Current Vs.
Forward Voltage



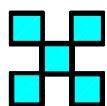
Luminous Intensity Vs.
Forward Current



Forward Current
Derating Curve



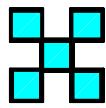
Luminous Intensity Vs.
Ambient Temperature



Q5G

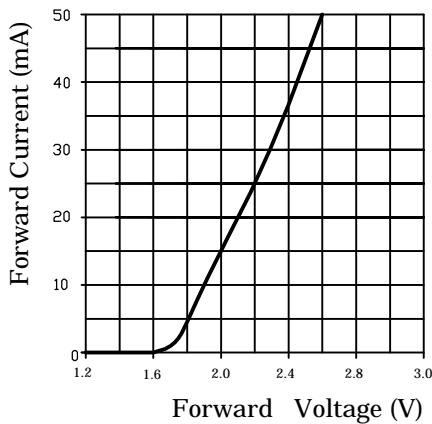
| Absolute maximum ratings (TA=25 °C) | | Q5G | Green (AlGaInP) | Unit |
|--|------------------|---------|--------------------|------|
| Reverse voltage | V _R | 5 | | V |
| Forward current | I _F | 30 | | mA |
| Forward current(Peak) 1/10 Duty Cycle,0.1ms Pulse Width | I _{FP} | 100 | | mA |
| Power dissipation | P _d | 78 | | mW |
| LED LAMPS: | | | | |
| Operating temperature | T _{OP} | -40~+85 | | °C |
| Storage temperature | T _{ST} | -40~+85 | | °C |
| LED DISPLAYS: | | | | |
| Operating temperature | T _A | -40~+85 | | °C |
| Storage temperature | T _{STG} | -40~+85 | | °C |

| Operating characteristics (TA=25 °C) | | Q5G | Green (AlGaInP) | Unit |
|--|----------------|-----|--------------------|------|
| Forward voltage(typ.) I _F =20mA | V _F | 2.1 | | V |
| Forward voltage(max.) I _F =20mA | V _F | 2.6 | | V |
| Reverse current(max.) V _R =5V | I _R | 10 | | uA |
| Wavelength at dominant emission(typ.) I _F =20mA | λ _D | 572 | | nm |
| Wavelength at peak emission(typ.) I _F =20mA | λ _P | 574 | | nm |
| Spectral line half-width I _F =20mA | Δ _λ | 25 | | nm |
| Capacitance V _F =0V ,f =1MHz | C | 20 | | pF |

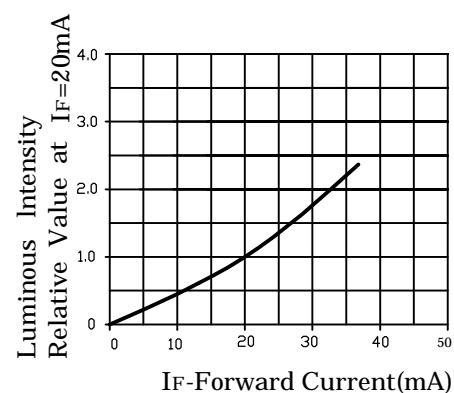


HI•Light

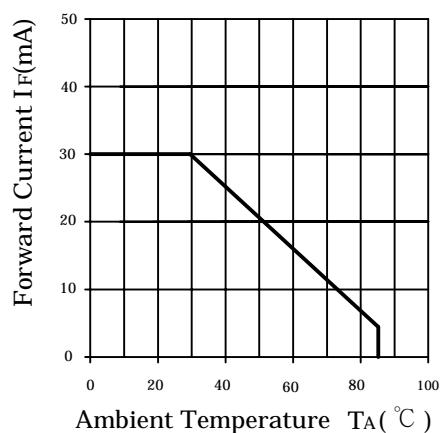
Q5G



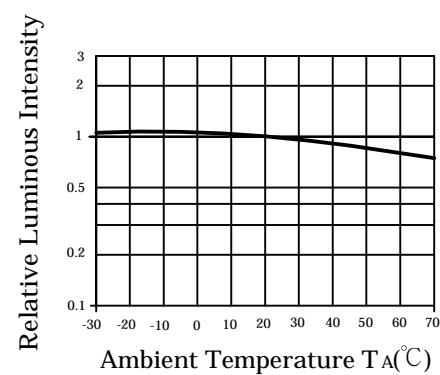
Forward Current Vs.
Forward Voltage



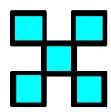
Luminous Intensity Vs.
Forward Current



Forward Current
Derating Curve

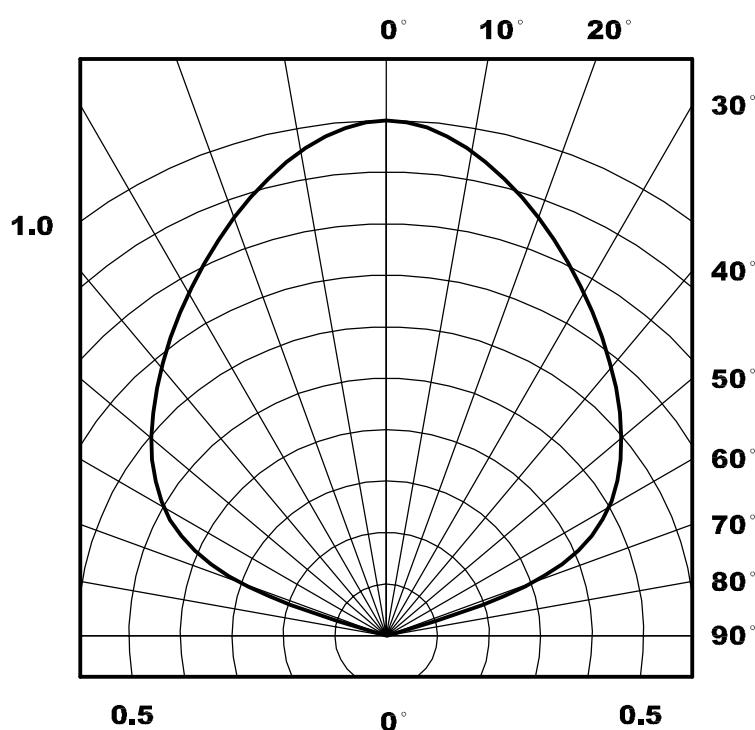


Luminous Intensity Vs.
Ambient Temperature

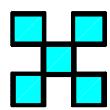


HI•Light

120°



View Angle $2\theta_1/2 = 120^\circ$



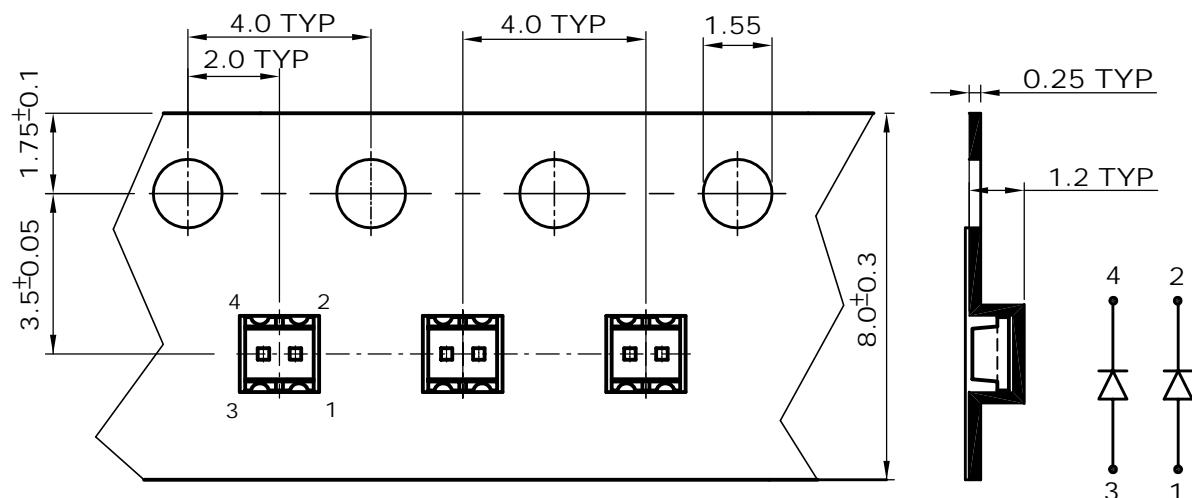
HI•Light

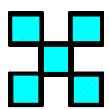
MB02-0605

UNIT:MM
TOLERANCE: ± 0.25

TYPE

PACKAGE:2000 OR 1000PCS/REEL
REEL "T":14mmTYP



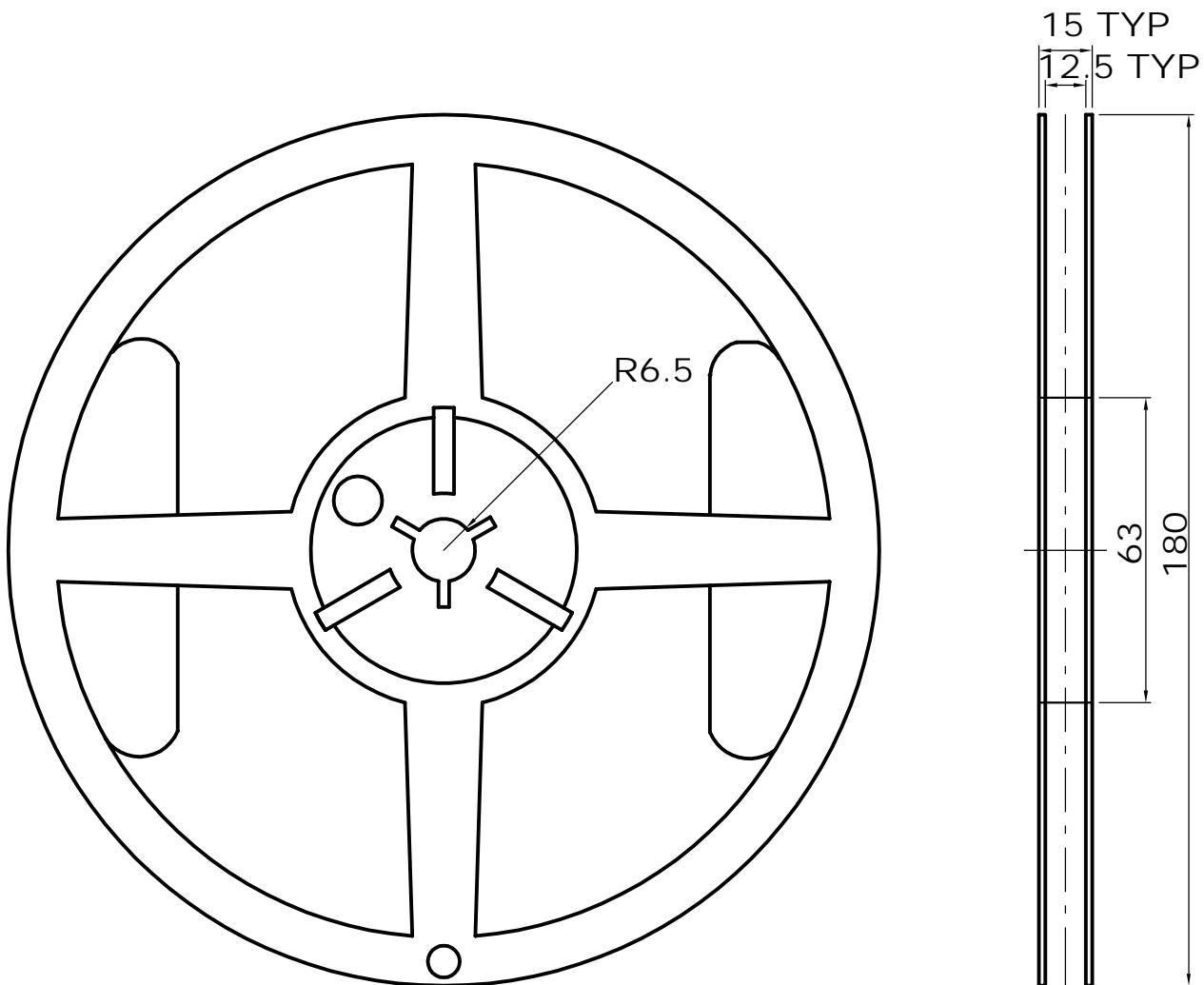


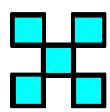
HI-Light

REEL SPECIFICATIONS

UNIT:MM

TOLERANCE: ± 0.25



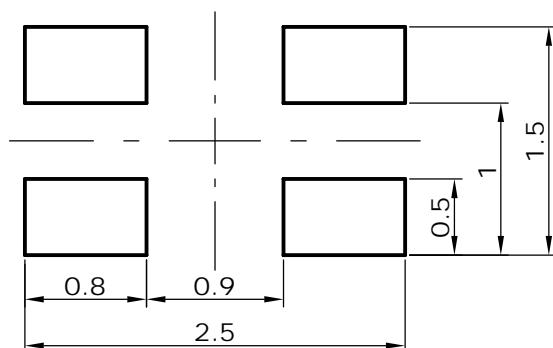


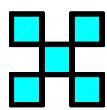
MB02-0605

UNIT:MM

The following soldering patterns are
recommended for reflow-soldering:

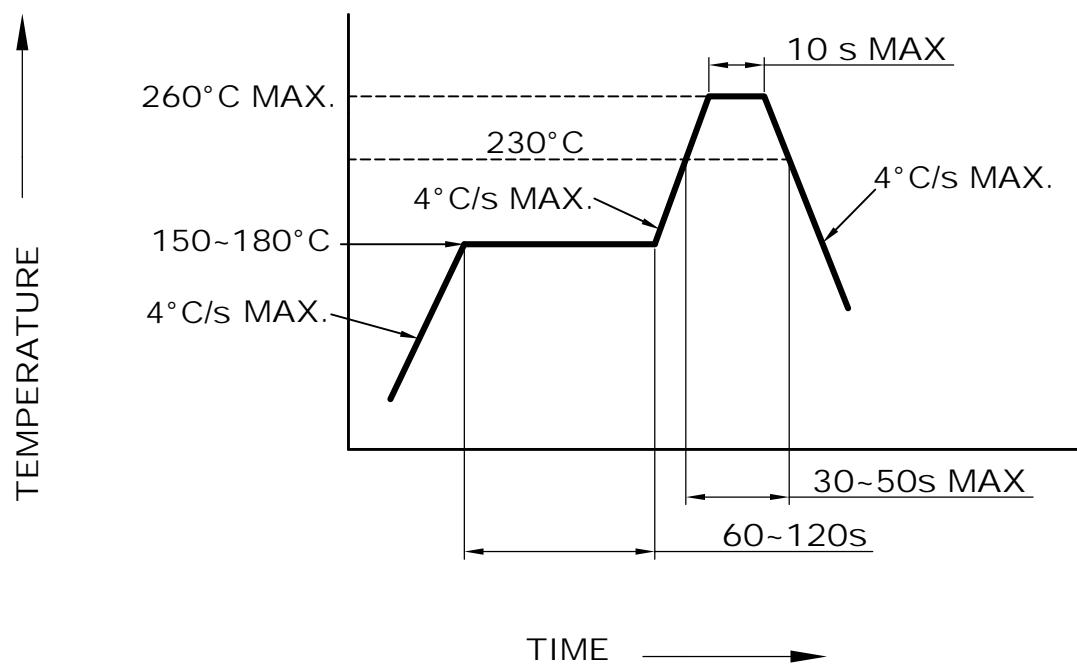
For reflow soldering





SMT REFLOW SOLDERING INSTRUCTIONS

SMT REFLOW SOLDERING INSTRUCTIONS



SMT Reflow soldering 260°C one cycle



SMD HANDLING AND APPLICATION PRECAUTIONS

STORAGE

(1.1) It is recommended to store the devices in accordance with the following conditions:

Humidity: 60%RH Max.

Temperature: 5°C ~ 30°C (41°F ~ 86°F)

(1.2) Shelf life in sealed bag: 6 month at <5°C ~ 30°C and <60%RH.

After the package is opened, the products should be used within 72hrs.

Or they should be kept at $\leq 30\%$ RH in zip-locked sealed bags.

DRY PACK AND BAKING

SMD LEDs are MOISTURE SENSITIVE devices. Avoid absorbing moisture at any time during transportation and/or storage. It is recommended to bake before soldering when the pack is unsealed after 72 hrs, or any suspicious moisture being found. Bake devices in accordance with the following conditions:

- (a) $50 \pm 3^\circ\text{C}$ x (12~24hrs) and <5%RH, taped reel type
- (b) $100 \pm 3^\circ\text{C}$ x (45min~1hr), loose packing type, or
- (c) $130 \pm 3^\circ\text{C}$ x (15~30min), loose packing type

ELECTRIC STATIC DISCHARGE(ESD) PROTECTION

Materials with GaN, InGaN, AlInGaP are STATIC SENSITIVE devices. They will be packed in anti-static bags. ESD protection must be deliberately observed from the initial design stage. The static-electric discharge may result in severe malfunction of the devices. In the events of manual working in process, make sure the devices are well protected from ESD at any time. Surge before and during handling products.